Issue Date: 02/2014

Intex Suspension Rod

1. Identification

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Product Code:	2R536
Product Name:	Intex Galvanised Suspension Rod 5mm
Details:	Intex Group International (intex) is Quality Accredited to AS/NZS ISO 9001:2008 by SAi Global Assurance Services - License Number QEC0087. Intex also has an Environmental Management System compliant with AS/NZS ISO 14001:2004 - Certificate Number CEM20182. All products manufactured are tested for conformance to appropriate Product Standards in our NATA registered laboratories. Our laboratories operate in accordance to ISO/IEC 17025:2005. Our accreditation number is 821. Intex manufactures a wide range of galvanised & zinc/aluminium-alloycoated wires for use in general manufacturing & wire forming operations.
Manufacturer/ Supplier By:	Intex Group International Pty Ltd (ACN 163012039) 115 McKellar Way Epping, Victoria, Australia 3076 +61 3 9357 9299 (or 1300 107 108 within Australia) Intex New Zealand Pty Ltd (NZCN 7388136) 13 Mahunga Drive, Mangere Bridge, Auckland 2022, New Zealand +64 6 377 7255 (or 0800 278 276 within New Zealand) 13 11 26 (AU Poisons Info Centre) 0800 764 766 (NZ Poisons Info Centre)

2. Physical Properties

Coating Specifications:

All wire coatings are compliant with AS/NZS 4534:2006 "Zinc and zinc/aluminium-alloy Coatings on Steel Wire". Galvanised wire for general manufacturing is available with standard galvanised (SG-W02Z) coating or heavy galvanised (HG-W10Z) coating. Zinc/aluminium-alloy coatings are available in W05ZA & W10ZA class.

Nominal Wire Diameter	Minimum Coating Mass (g/m2)				
	SG-W02Z	Zn/Al - W0SZA	HG-W10Z		
≥ 0.85 ≥ 0.95	25	80	140		
> 0.95 ≥ 1.06	25	85	150		
> 1.06 ≥ 1.18	25	90	160		
> 1.18 ≥ 1.32	30	95	170		
> 1.32 ≥ 1.55	30	100	185		
> 1.55 ≥ 1.80	35	110	200		
> 1.80 ≥ 2.24	35	120	215		
> 2.24 ≥ 2.72	40	125	230		
> 2.72 ≥ 3.15	45	130	240		
> 3.15 ≥ 3.55	50	135	250		
> 3.55 ≥ 4.25	60	140	260		
> 4.25 ≥ 5.00	70	150	275		
> 5.00 ≥ 8.00	80	160	290		
> 8.00	80	170	305		

Note: once printed this becomes a non-controlled document



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3. Diameter Tolerance

Standard Galvanised:

Diameter tolerance is dependent on the wire diameter & the type of coating. The tables below show indicative tolerances for a range of wire types.

Nominal Wire Diameter	Tolerance (mm)
Hommat Wife Diameter	Total unice (IIIIII)
≥ 0.80 ≥ 1.80	± 0.04
> 1.80 ≥ 2.50	± 0.06
> 2.50 ≥ 4.00	± 0.07
> 4.00 ≥ 6.00	± 0.08
> 6.00 ≥ 10.00	± 0.10

Heavily Galvanised & Zinc/Aluminium:

Nominal Wire Diameter	Tolerance (mm)
≥ 0.80 ≥ 1.60	± 0.05
> 1.60 ≥ 2.50	± 0.07
> 2.50 ≥ 4.00	± 0.08
> 4.00 ≥ 5.00	± 0.10
> 5.00 ≥ 10.68	± 0.15

4. Tensile Strength

Intex manufactures three "standard" tensile grades for galvanised manufacturing wire. Other, high tensile grades are available on request.

Tensile Grade	Tensile Strength (MPa)
Soft	380/550
Medium	500/625
Hard	625/850

5. Steel Chemistry

Intex uses a combination of steel grades & heat treatment processes to manufacture soft, medium & hard tensile grades. The table below is indicative only of steel chemistries used.

Tensile Grade	% Carbon	% Phosphorus	%Manganese	%Silicon	%Sulphur
Phosphorus	0.05 max	0.03 max	0.50 max	0.12-0.18	0.03 max
Manganese	0.13-0.20	0.03 max	0.63-0.85	0.14-0.30	0.03 max
Hard	0.04-0.10	0.03 max	0.25-0.50	0.10-0.22	0.03 max

6. Other Information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

DISCLAIMER OF LIABILITY

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